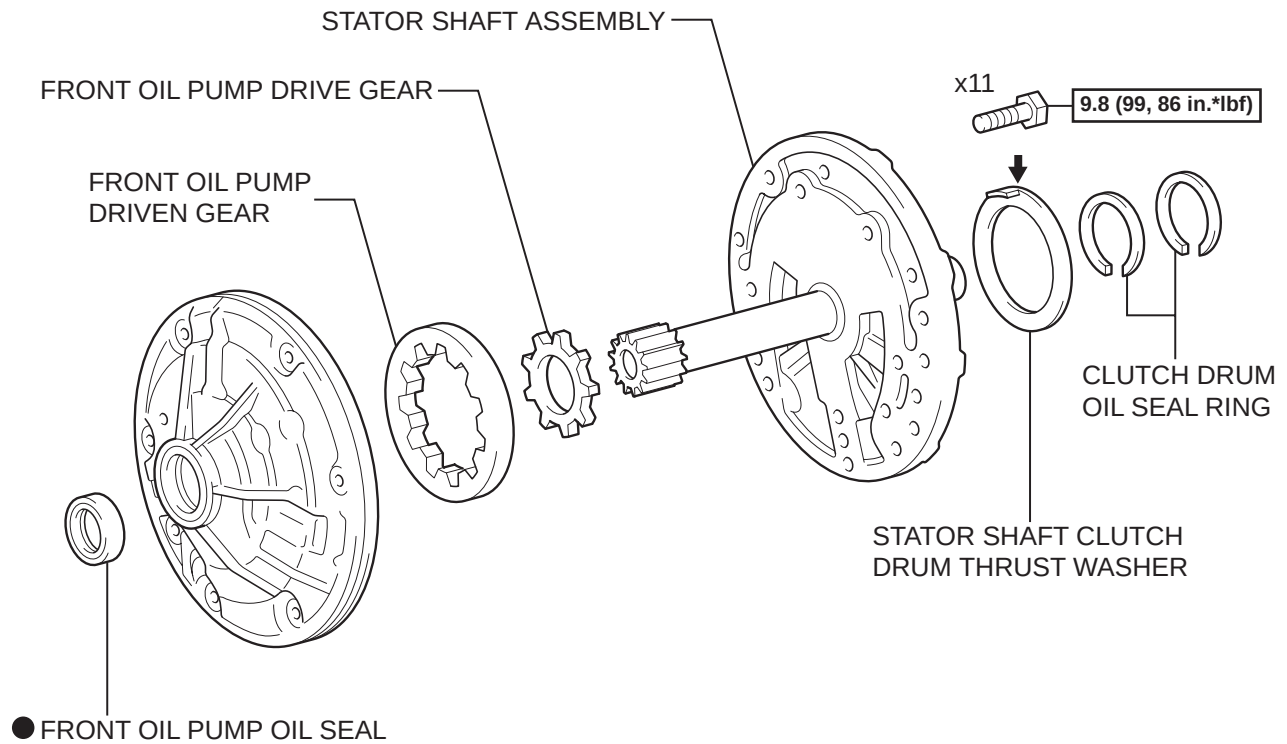


OIL PUMP

COMPONENTS

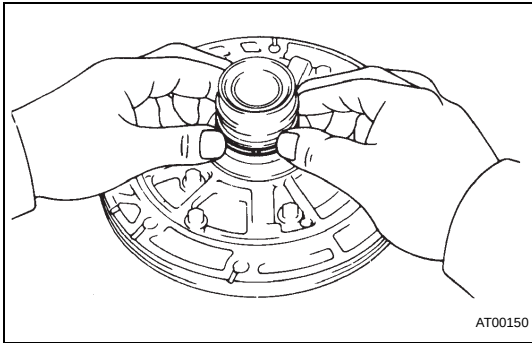


$\boxed{\text{N*m (kgf*cm, ft.*lbf)}}$: Specified torque

● Non-reusable part

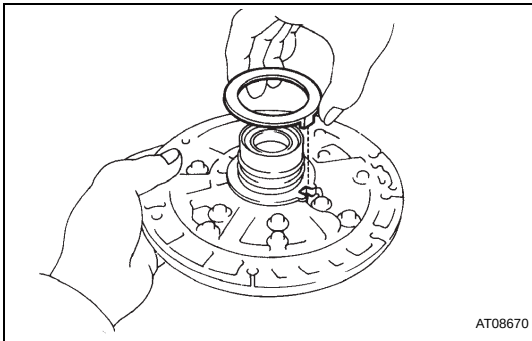
← Apply petroleum jelly

DISASSEMBLY



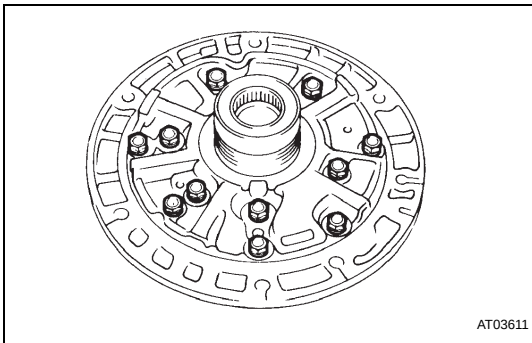
1. REMOVE CLUTCH DRUM OIL SEAL RING

- (a) Remove the 2 clutch drum oil seal rings from the stator shaft back side.



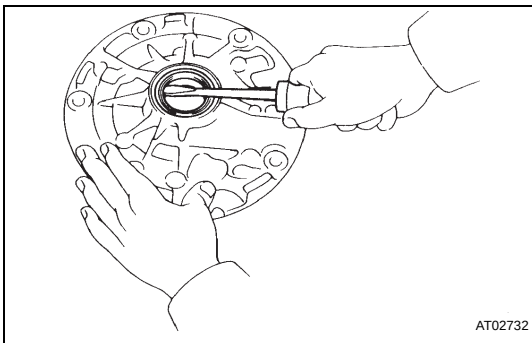
2. REMOVE STATOR SHAFT CLUTCH DRUM THRUST WASHER

- (a) Remove the stator shaft clutch drum thrust washer from the oil pump assembly.



3. REMOVE STATOR SHAFT ASSEMBLY

- (a) Remove the 11 bolts and stator shaft assembly. Keep the gears in the assembled order.



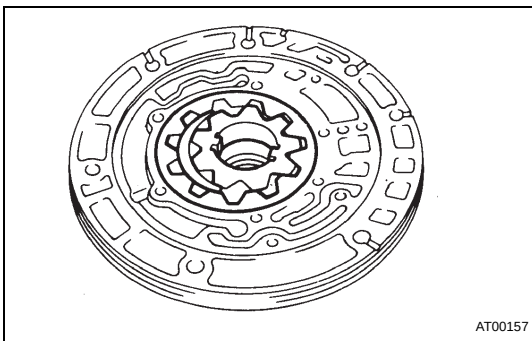
4. REMOVE FRONT OIL PUMP OIL SEAL

- (a) Using a screwdriver, pry off the front oil pump oil seal.

5. INSPECT OIL PUMP ASSEMBLY (See page [AX-201](#))

6. INSPECT FRONT OIL PUMP BODY SUB-ASSEMBLY (See page [AX-202](#))

7. INSPECT STATOR SHAFT ASSEMBLY (See page [AX-202](#))



8. REMOVE FRONT OIL PUMP DRIVE GEAR

- (a) Remove the front oil pump drive gear from the oil pump body.

9. REMOVE FRONT OIL PUMP DRIVEN GEAR

- (a) Remove the front oil pump driven gear from the oil pump body.